

GCX Mounting Assembly Installation Guide

Accessory Handle

The purpose of these instructions is to:

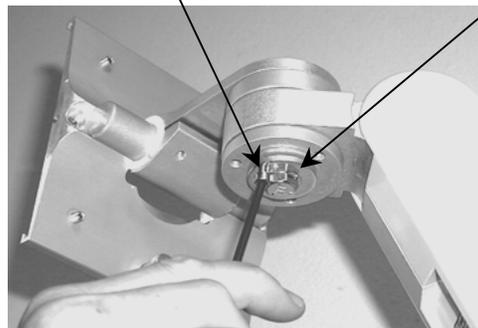
1. Describe attachment of Handle to VHM Arm.
2. Describe attachment of Handle to Down Post.
3. Describe attachment of Handle to Down Post and Yoke.
4. Describe attachment of Handle to Variable Height Roll Stand.
5. Describe attachment of Handle to Laptop Tray.

REFER TO QUALIFIED PERSONNEL

Attachment of Handle to VHM Arm

1. To prepare the VHM Arm for attachment of Handle, insert the supplied #8-32 x 1/4" SHCS (1) into the Lower Swivel Washer.

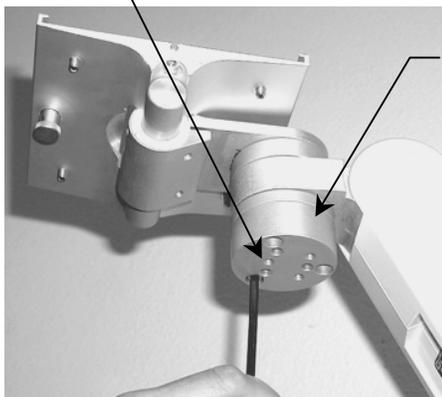
#8-32 x 1/4" SHCS (1)



Lower Swivel Washer

2. Take the Lower Swivel Fitting and place it over the washer, aligning the three (3) hole pattern. Secure using the supplied #10-32 x 3/4" SHCS (3).

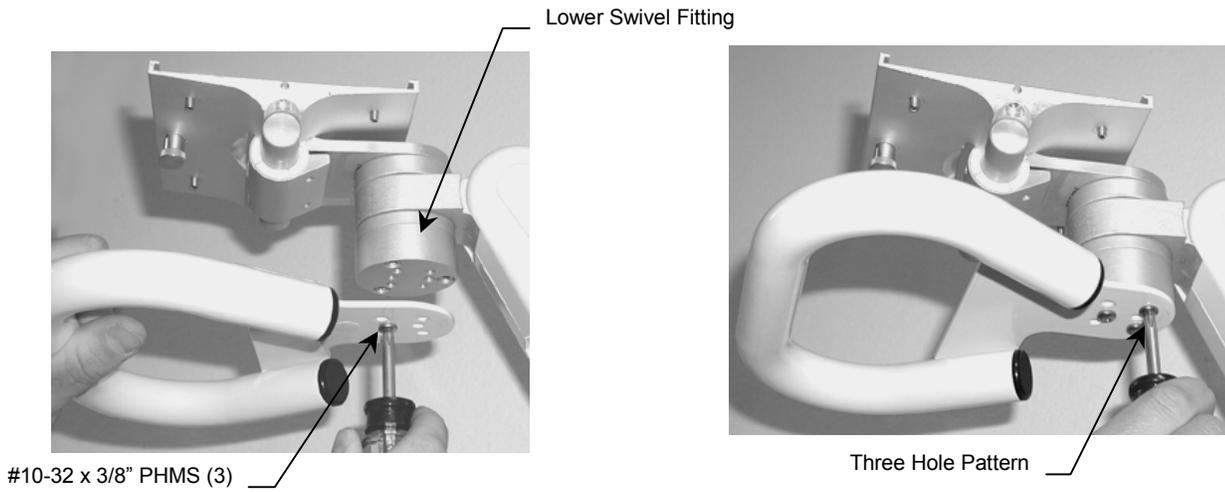
#10-32 x 3/4" SHCS (3)



Lower Swivel Fitting

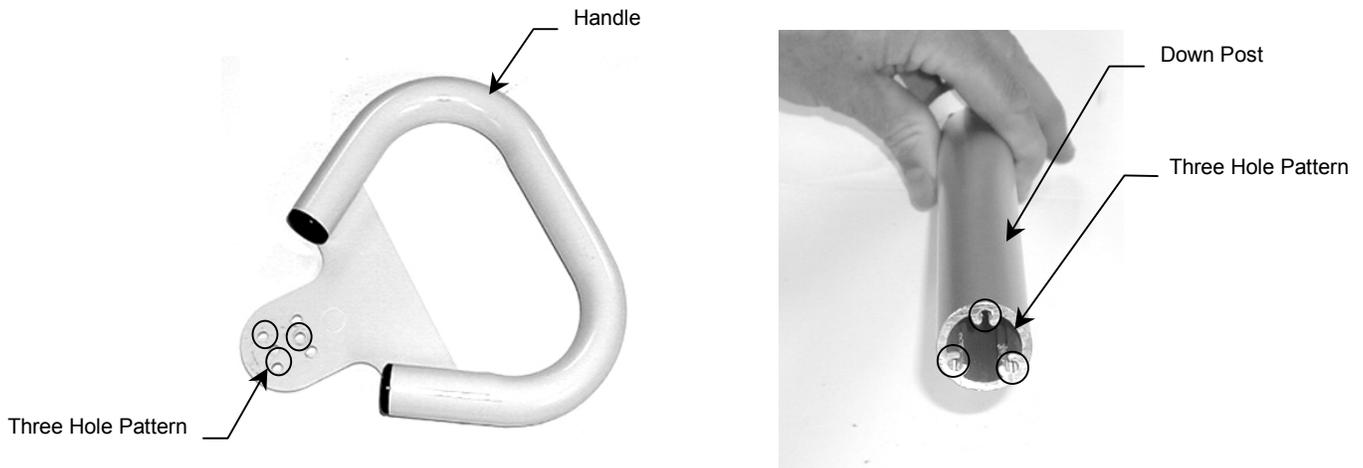


3. Align the three (3) hole pattern on the Handle, with the three (3) hole pattern on the Lower Swivel Fitting. Use the supplied #10-32 x 3/8" PHMS (3) to secure the Handle to the Lower Swivel Fitting.

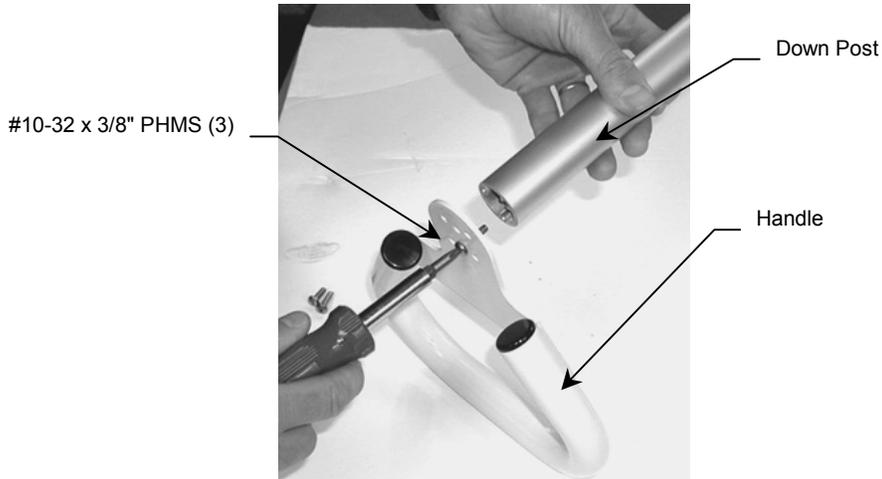


Attachment of Handle to Down Post

1. Align the three (3) hole pattern in the Handle with the three (3) hole pattern on the top of the Down Post.

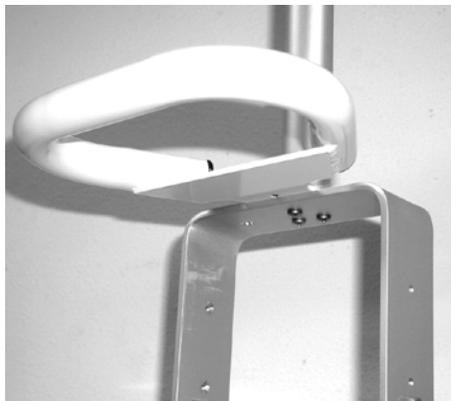
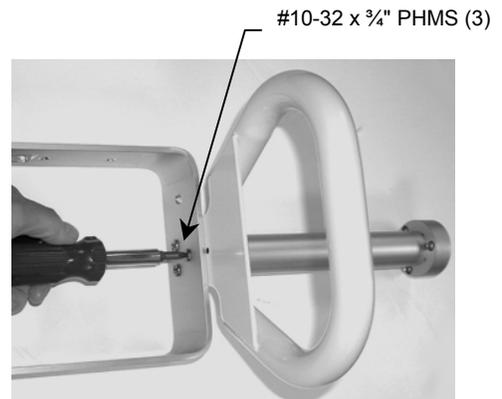
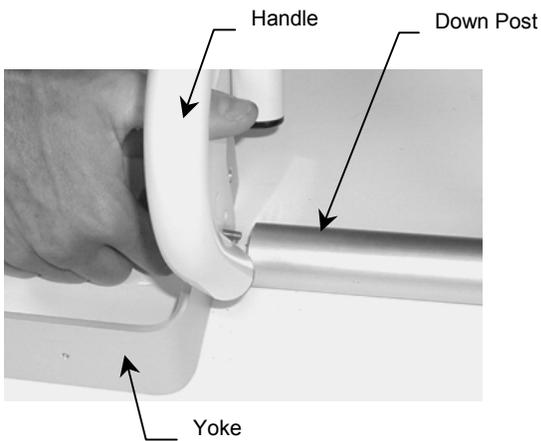


2. Use the supplied #10-32 x 3/8" PHMS (3) to secure the Handle to the Down Post.



Attachment of Handle to Down Post and Yoke

1. Align the three (3) hole pattern on the Down Post, Handle, and Yoke as shown below. Use the supplied #10-32 x 3/4" PHMS (3) to secure all three devices together.



Attachment of Handle to Variable Height Roll Stand

1. Attach the Handle to the Ergo Bracket by aligning the four (4) hole patterns and secure with the supplied #10-32 x 7/16" FHMS (1).



2. Attach the Ergo bracket and Handle assembly to the Roll Stand by aligning the remaining three (3) hole pattern and secure using the supplied #10-32 x 5/8" FHMS (3).



3. Complete the installation in accordance with the separately printed instructions, DU-WM-0023.

Attachment of Handle to Laptop Tray

1. Line up the three (3) hole pattern on the bottom of the Laptop Tray Bracket with the three (3) hole pattern on the Handle and secure using the supplied #10-32 x 3/8" PHMS (3).

